



DN-19 42U-S ASSEMBLY INSTRUCTION

1. Take the two right and left base parts and join them with M8x15 screws as shown in the assembly drawing .
2. The front side of left frame which have square holes is fix on the left base and is tightened it to the holes which they are on the base by using M8x15 screws and washer . It is described as left profile and base group .
3. It is done same application for the right frame and right base group .
4. Put one of the horizontal support to the first hole where is on the base and in front of the left frame . Then fix the levelling feet to the same hole from the bottom side of base . Put 3x8 washer between base and levelling feet . Fix the two horizontal supports to the holes where are on the base at the back side of left frame . Fix the first horizontal support where is on the back side of left frame with M8x15 screw , washer and nut . Take the levelling feet and fix it to faraway hole on the base . Tighten the horizontal support and levelling feet by using 3x8 washer and nut .
5. Fix the two horizontal supports upside of left frame and tighten them by using M8x15 screw , washer and nut .
6. Now we have two groups , one is with horizontal supports and the other one is only has got right profile and base group .Take the right profile and base group , turn it counter clock wise direction . Bring the horizontal supports holes where are at the end of left profile face to face to the holes where are at the upper side of right profile by using with M8x15 screw , washer and nut . Then fix the other horizontal supports to the right profile and base group by using M8x15 screw , washer and nut .