



DN-19 42U-D ASSEMBLY INSTRUCTION

1. Take the two base parts and fix the extension kit between of them on the desk , then M8x15 screw of them there .
2. The front side of left frames which have square holes on it is fixed to the left base by using M8x15 screw , washer and nut . It is described as left profile and base group .
3. It is done same application for the right frames and right base group .
4. Fix the horizontal supports to the left and right side of left profiles by M8x15 screw , washer and nut . Fix the one levelling feet to the first hole on the front base and fix the other levelling feet to the first hole on the rear base by using 3x8 with screw .
5. Fix the other horizontal supports to both upper sides of left profiles by using M8x15 , washer and nut .
6. Now we have two groups , one is with horizontal supports and the other one is only has got right profiles and base group . Take the right profiles and base group , turn it counter clock wise direction . Bring the horizontal supports holes where are at the end of left profiles face to face to the holes where are at the upper side of right profiles by using with M8x15 screw , washer and nut . Then fix the other horizontal supports to the right profiles and base group by using M8x15 screw , washer and nut .
7. The vertical supports are fixed between the upper space of frames and to the holes on the horizontal supports by using M6x15 screws .